General

The SeGMo-Motion GEL 6108 forms a compact mechatronic unit comprising a DC brushless motor, a 32-bit microprocessor, a compact power amplifier as well as a spur gear with a nominal torque of 0.4 Nm.

The SeGMo-Motion GEL 6108 is suitable for cyclic operation at 0.25 Nm, 50% duty cycle and a cycle time of 1 s.

This positioning drive is equipped with a robust, incremental measuring system. The position of the shaft can be referenced once per turn via an optional proximity switch input.

Active system protection against thermal overload and comprehensive system software ensure durable operation.

Features

- Spur gear: 0.4 Nm nominal torque (duty cycle 25%)
- Stainless steel housing, glass-bead blasted, Viton sealed
- Operating temperature
  - At ED 25% with 0.4 Nm: 0 °C to +60 °C
  - At ED 50% with 0.25 Nm: 0 °C to +50 °C
- DCBL motor
- Hybrid cable outlet
- CANopen DS 402
- High protection class IP 67
- Gear service life

Advantages

- Suitable for cyclic operation at 0.25 Nm and ED 50% and 1 s cycle time
- Flexible installation variants make cleaning of all external parts straightforward
- Maintenance-free due to sealed-for-life lubrication
- Straightforward installation matched to the application

Fields of application

- Packaging machines
- Food and bottling plants
- Wood and plastic working machines

Right to technical changes and errors reserved.
Description

Construction

The positioning drives in the series GEL 6108 are intelligent mechatronic units for attachment to solid shafts. The installation of the GEL 6108 is flexible and is adapted to the application. For easier cleaning of the external parts, rotating or removable housing mounting is possible. The stainless steel housing is glass-bead blasted and laser welded. Equipped with a Viton shaft sealing ring, the GEL 6108 meets protection class IP 67. The GEL 6108 provides a nominal torque of 0.4 Nm at 750 min⁻¹ via a compact spur gear. In cyclic operation it provides a torque of 0.25 Nm with a duty cycle of 50 % and a cycle time of 1 s. It is operated with a supply voltage of 24 V DC and supports the fieldbus profile CANopen DS402.

The GEL 6108 is designed for connection to the SeGMo-Box. It is supplied with a hybrid cable outlet or hybrid connector. The positioning drive acquires the position using an integrated incremental, magnetic sensor. This sensor is extremely robust and withstands high shock and vibration loads. The position of the shaft is referenced once per turn via a proximity switch input. The hybrid cable and M12 connector for the proximity switch input are on the underside of the housing. On the rear there is a USB port behind the blanking plug. A pressure equalisation valve can also be fitted. The optional pressure equalisation valve permits the exchange of air and other gases between the interior of the housing and the surroundings. The design prevents the ingress of liquids, dust and particles of dirt.

Modes of operation

The drive is designed for cyclic short-time operation at nominal torque. The following intervals are valid:

- ED = 25 % in an operating interval of 4 minutes with 0.4 Nm (nominal torque)
- ED = 50 % in an operating interval of 1 second with 0.25 Nm

Other methods of operation are protected by I²t and temperature monitoring.

Reliability

Important parameters such as motor power and device temperature are monitored and in this way the positioning drive actively protected against overload. The following monitoring devices ensure trouble-free operation:

- Soft start and shutdown via acceleration and deceleration ramps
- Over/undervoltage detection on the drive and logic supply
- Lag error detection
- Temperature monitoring on the power amplifier and inside the housing
- Motor and power amplifier overload protection via I²t monitoring

System solution

In combination with the SeGMo-Box GEL 65xx, Lenord + Bauer offers a system solution for the GEL 6108. The power supply and the required interface profile for the positioning drives are configured via the hybrid cable SeGMo-Connect using the SeGMo-Box. The hybrid cable SeGMo-Connect suitable for use in drag chains makes possible straightforward connection technology.

General information on SeGMo-Connect

The hybrid cable SeGMo-Connect is designed for flexible application in drag chains. It is available in the foodgrade, halogen-free and cULus recognised variants. The hybrid cable is screened under the outer sheath. The internal communication cores are fully insulated and multiply screened. All positioning drives are available with hybrid cable and connectors and can be connected quickly and straightforwardly to the SeGMo-Box via the pre-assembled hybrid connecting cables that can be configured as required. Connectors with a quick-release coupling permit quick connection and disconnection. The positioning drive is therefore reliably and quickly disconnected from the power supply for maintenance and service work in a matter of seconds. Pre-assembled connection cables are available for the connection, see "Technical information BZK".
# Technical data

## Electrical data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal voltage control system</td>
<td>24 V DC -5 % / +20 %</td>
</tr>
<tr>
<td>Nominal voltage motor</td>
<td>24 V DC -5 % / +20 % (Attention: max. motor speed is voltage dependent!)</td>
</tr>
<tr>
<td>Nominal current control system</td>
<td>Max. 400 mA, internal fuse, self-resetting</td>
</tr>
<tr>
<td>Nominal current motor</td>
<td>3 A, maximum current 5 A, external fuse required</td>
</tr>
<tr>
<td>Duty cycle (load-dependent)</td>
<td>ED = 25 % at 100 % load torque, short-time duty S2, (base time 4 minutes: ED = 1 minute, PD(1) = 3 minutes) ED = 50 % at 0.25 Nm, dependent on ambient parameters and application</td>
</tr>
<tr>
<td>Position actual value resolution</td>
<td>96 increments per 360°</td>
</tr>
<tr>
<td>Positioning accuracy</td>
<td>±7.5°</td>
</tr>
<tr>
<td>Repeat accuracy</td>
<td>±3.75°</td>
</tr>
<tr>
<td>Interfaces</td>
<td>CANopen (DS-402)</td>
</tr>
<tr>
<td>Dielectric strength (DIN EN 60439-1)</td>
<td>500 V DC</td>
</tr>
<tr>
<td>EMC (2) Electromagnetic immunity</td>
<td>EN 61000-6-1:2007-10 / EN 61000-6-2:2006-03</td>
</tr>
<tr>
<td>Electromagnetic emissions</td>
<td>EN 61000-6-3:2011-09 / EN 61000-6-4:2011-09</td>
</tr>
</tbody>
</table>

## Mechanical data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal torque output shaft</td>
<td>Max. 0.4 Nm at 750 min⁻¹</td>
</tr>
<tr>
<td>Gear service life at nominal load (for nominal torque)</td>
<td>L₁₀₀⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻⁻-Nazi</td>
</tr>
<tr>
<td>Output shafts</td>
<td>Solid shaft, 5 mm outside diameter</td>
</tr>
<tr>
<td>Max. shaft load (axial/radial)</td>
<td>30 N / 50 N</td>
</tr>
<tr>
<td>Housing material</td>
<td>Stainless steel 1.4301</td>
</tr>
<tr>
<td>Weight</td>
<td>1.25 kg</td>
</tr>
<tr>
<td>Protection class (EN 60529)</td>
<td>IP 67 with shaft sealing ring made of Viton</td>
</tr>
<tr>
<td>Shock resistance (DIN EN 60068-2-27)</td>
<td>150 m/s² (approx. 15 g)</td>
</tr>
<tr>
<td>Vibration resistance (DIN EN 60068-2-6)</td>
<td>50 m/s² (approx. 5 g) at 55 Hz</td>
</tr>
</tbody>
</table>

## Ambient data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assured operating temperature range</td>
<td>At ED 25 % with 0.4 Nm: 0 °C to +60 °C</td>
</tr>
<tr>
<td></td>
<td>At ED 50 % with 0.25 Nm: 0 °C to +50 °C</td>
</tr>
<tr>
<td>Operating temperature range</td>
<td>-10 °C to +60 °C</td>
</tr>
<tr>
<td>Storage temperature range</td>
<td>-20 °C to +85 °C</td>
</tr>
<tr>
<td>Max. relative humidity of air</td>
<td>95 %</td>
</tr>
<tr>
<td>Condensation</td>
<td>Not permitted pressure equalisation valve optional(3)</td>
</tr>
</tbody>
</table>

(1) PD length of space  
(2) Use only screened cables.  
(3) Optional, see type code: Option package
## Technical data, cables

<table>
<thead>
<tr>
<th>Hybrid cable</th>
<th>Design 0 (standard)</th>
<th>Design 1 (UL/CSA hybrid cable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sheath material</td>
<td>PUR, black, glossy</td>
<td>PUR, black, matt</td>
</tr>
<tr>
<td>Cable properties</td>
<td>Screened</td>
<td>Screened</td>
</tr>
<tr>
<td>Suitable for drag chains</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Food grade</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Halogen-free</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Cable diameter (d)</td>
<td>9.5 mm</td>
<td>9.5 mm</td>
</tr>
</tbody>
</table>
| Bending radius | Permanently flexible: 10 × d  
Fixed routing: 5 × d | Permanently flexible: 15 × d  
Freely moving: 10 × d  
Fixed routing: 5 × d |
| Peak operating voltage | Max. 350 V CAN bus  
Max. 30 V DC (logic / power) | Max. 300 V CAN bus  
Max. 30 V DC (logic / power) |
| Temperature range | -40 °C to +80 °C | -40 °C to +80 °C |
**Hybrid cable SeGMo-Connect(1)**

<table>
<thead>
<tr>
<th>With M23 connector/option H1 - Hx</th>
<th>Flying lead/option xx</th>
<th>Assignment</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Male coupling</strong></td>
<td><strong>Pin</strong></td>
<td><strong>Core colour</strong></td>
</tr>
<tr>
<td></td>
<td>A</td>
<td>red</td>
</tr>
<tr>
<td></td>
<td>B</td>
<td>black</td>
</tr>
<tr>
<td></td>
<td>C</td>
<td>black</td>
</tr>
<tr>
<td></td>
<td>D</td>
<td>red</td>
</tr>
<tr>
<td></td>
<td>E</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>yellow</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>black</td>
</tr>
<tr>
<td></td>
<td>9</td>
<td>green</td>
</tr>
<tr>
<td></td>
<td>S</td>
<td>–</td>
</tr>
</tbody>
</table>

**Proximity switch input(2)**

<table>
<thead>
<tr>
<th>Connector</th>
<th>Pin</th>
<th>Assignment</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
<td>+ 24 V DC (output)</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>n.c.</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>GND</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Signal</td>
</tr>
</tbody>
</table>

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(1) Configurable connecting cables are available for the connection, see "Technical information BZK".
(2) Optional, see type code: Option package
Dimensional drawings

Dimensional drawing – GEL 6108

All dimensions stated in mm
Grey: pressure equalisation valve option

Dimensional drawings – torque supports

**Sleeve**
inside diameter 6 mm, material stainless steel 1.4301

**Stud**
M5 x 25 mm, material V2 A,
welded to the underside of the housing

The receptacle and mounting for the housing must be provided in the system.
The positioning drive does not have a separate earth connection, earthing is via the torque support.
Other torque supports are available upon request.
## Type code GEL 6108

<table>
<thead>
<tr>
<th>Interfaces</th>
<th>CANopen DS 402</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Nominal torque</strong></td>
<td></td>
</tr>
<tr>
<td>04</td>
<td>0.4 Nm / 750 min⁻¹ at duty cycle 25 %</td>
</tr>
<tr>
<td><strong>Shaft [in mm]</strong></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>Solid shaft, outside diameter 5 mm</td>
</tr>
<tr>
<td><strong>Housing</strong></td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>Stainless steel 1.4301</td>
</tr>
<tr>
<td><strong>Torque support</strong></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Sleeves, 2 pieces, inside diameter 6 mm</td>
</tr>
<tr>
<td>2</td>
<td>Studs, 2 pieces, M5 x 25 mm</td>
</tr>
<tr>
<td><strong>Hybrid cable/connector</strong></td>
<td></td>
</tr>
<tr>
<td>xx</td>
<td>Hybrid cable with flying lead, length of the cable in m,</td>
</tr>
<tr>
<td>03</td>
<td>minimum length 3 m,</td>
</tr>
<tr>
<td>20</td>
<td>maximum length 20 m</td>
</tr>
<tr>
<td>H1</td>
<td>Hybrid cable (length 30 cm) with M23 connector, male coupling (1)</td>
</tr>
<tr>
<td>H2</td>
<td>Hybrid cable (length 50 cm) with M23 connector, male coupling (1)</td>
</tr>
<tr>
<td>H3</td>
<td>Hybrid cable (length 100 cm) with M23 connector, male coupling (1)</td>
</tr>
<tr>
<td>Hx</td>
<td>Hybrid cable (length xx cm) with M23 connector, male coupling (1)</td>
</tr>
<tr>
<td><strong>Sensor</strong></td>
<td></td>
</tr>
<tr>
<td>I</td>
<td>Incremental sensor with 96 increments per turn</td>
</tr>
<tr>
<td><strong>Version</strong></td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>With standard components</td>
</tr>
<tr>
<td>1</td>
<td>With UL/CSA hybrid cable</td>
</tr>
<tr>
<td><strong>Option package</strong></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>Proximity switch input (M12 connector) and pressure equalisation valve</td>
</tr>
</tbody>
</table>

(1) Configurable connecting cables are available for the connection, see "Technical information BZK".

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**Note:**
- Type code GEL 6108
- Interfaces: CANopen DS 402
- Nominal torque: 0.4 Nm / 750 min⁻¹ at duty cycle 25%
- Shaft: Solid shaft, outside diameter 5 mm
- Housing: Stainless steel 1.4301
- Torque support:
  - 1: Sleeves, 2 pieces, inside diameter 6 mm
  - 2: Studs, 2 pieces, M5 x 25 mm
- Hybrid cable/connector:
  - xx: Hybrid cable with flying lead, length of the cable in m,
    - 03: minimum length 3 m,
    - 20: maximum length 20 m
  - H1: Hybrid cable (length 30 cm) with M23 connector, male coupling
  - H2: Hybrid cable (length 50 cm) with M23 connector, male coupling
  - H3: Hybrid cable (length 100 cm) with M23 connector, male coupling
  - Hx: Hybrid cable (length xx cm) with M23 connector, male coupling
- Sensor: Incremental sensor with 96 increments per turn
- Version:
  - 0: With standard components
  - 1: With UL/CSA hybrid cable
- Option package:
  - A: Proximity switch input (M12 connector) and pressure equalisation valve

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1. Configurable connecting cables are available for the connection, see "Technical information BZK".